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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

INSTALL TYGON TUBE & CRIMP WITH BAND CLAMP

PLACE PART NUMBER ON TUBE WITH PLASTIC TAPE

PART #	QTY	DESCRIPTION	USED ON MODEL
			ARIEL
TM1257G001	1	6061 - $\varnothing 1 \frac{1}{8}'' \times 2 \frac{1}{8}''$	
<input type="checkbox"/>	1	TYGON TUBING - $\varnothing 10\text{mm ID} \times 2 \text{ meters}$	
<input type="checkbox"/>	1	BAND CLAMP - FOR ABOVE	

DRAWN BY: COLE

APPROVED

HEAT TREAT

FINISH SPEC

TOLERANCES ON:
DECIMALS .XXX $\pm .010$ FRACTIONS $\pm 1/32$
XX $\pm .03$ ANGLES $\pm 5^\circ$
X $\pm .1$

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
 $.015 \times 45^\circ$ PR $.015$ R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE

TITLE: DRAIN TOOL - SLEEVE

DWG NO. TM1257G001

SCALE NTS DATE 11-27-02 SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

REV		REVISIONS	
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: COLE	RB	RED BARN MACHINE
CHECKED		
HEAT		
TREAT		
FINISH		
SPEC		
USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
?	TOLERANCES ON: DECIMALS	
	XXX \pm .010	FRACTIONS \pm 1/32
	XX \pm .03	ANGLES \pm 5°
	X \pm 1	
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
TITLE	TITLE	
DWG NO.	PART #	
SCALE	NTS	REV.
	DATE 4-18-02	SHEET 1 of 1